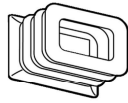


XY2CH13* or XY2CH14* E.stop rope pull switches How to change the bellows XY2CZ902 or XY2CZ904

2 bellows exist in spare parts



- **XY2CZ902** in polychloroprene (black color)
- **XY2CZ904** in silicone (grey color) used in the XY2CH14* (TK), adapted for outside use

How to change it

- 1) Remove the circlip from the tensioner



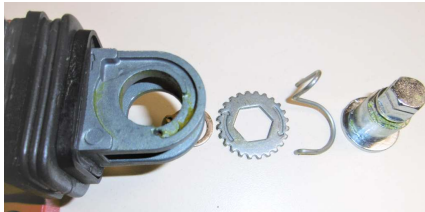
- 2) Remove the ratchet-locking → the truck axis can be removed



- 3) Remove the ratchet-locking spring



- 4) Remove truck axis



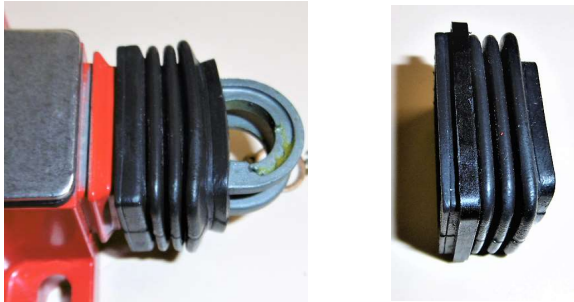
- 5) Remove delicately the external anchorage ring (plastic) of the bellows with some plastic tool
Be careful the ring has a mounting orientation to lock the bellows



- 6) Unlock the biggest anchorage ring like shown on the picture



- 7) Remove the bellows from its anchorage, then from the truck
Be careful the ring has a mounting orientation to lock the bellows



- 8) Remove the anchorage ring from the old bellows



- 9) For the new bellows mounting, use the reverse operations. To facilitate the bellows mounting in the XY2CH casing and truck, **soak the bellows in soapy water**



- 10) Take care of the following topics

- Ensure the correct positioning of the bellows in the grooves
- Ensure the correct positioning of the plastic rings on the bellows